



SUBJECT

CP2000 – Closed Loop Test

EFFECTIVE DATE

May 25, 2006

S.O.P. NUMBER

HEI0004

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Standard Operating Procedure

This procedure will allow you to determine your CP2000 console is currently capable of running in the fully closed loop mode or if it will require a software upgrade.

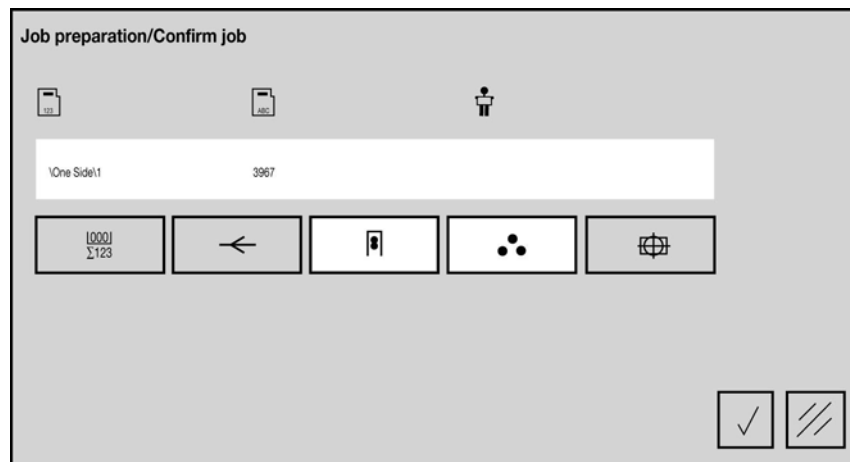
1. Go to the Job Preparation Screen by pressing



2. Ensure that the press is not running and then press the



3. The following window will appear:



4. Ensure that both



options are enabled.

5. Start the press by engaging the feeder.

6. The press is closed loop ready if the



buttons remain active (white). If they turn grey, the CP2000 software will need to be upgraded in order to run closed loop in the production mode.