



SUBJECT

**CP2000 Applying Ink Key Changes**

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## Standard Operating Procedure


The following procedure outlines the steps involved in sending the keys adjustments from ColorLinX to the CP2000 console.

1. Scan and click Adjust Keys to send the ink key changes from ColorLinX to the press console.

2. On the console, press the **Ink, Dampening** button in the banner line .

3. In the **Ink, Dampening** menu, press the **Ink Control** button .


4. Use the **Follow-up** control buttons  or **Total** button beside these  to activate/deactivate follow-up control on the printing units. Using these buttons allows for one time follow-up.

5. Press the **OK** button  to confirm and send the changes from the consoles to the printing units.

6. Repeat steps 1 through 5 each time closed loop scan adjustments need to be made.

7. (Optional) The console can be setup to automatically apply changes to the printing units when step 1 is performed.

- a. To do this, use the **Automatic Follow-up** buttons  to activate/deactivate printing units.

- b. Use **OK**  to confirm automatic follow-up. Once this is completed, you only need to repeat step 1 to send closed loop adjustments.

8. (Optional) You may press the Follow-up recommendation button  while on the Ink Control page to view the recommended follow-up to the ink fountains as a bar diagram.